THERMOLEC

Acusteam Error Code 6

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On the front LED panel, the red light flashes 6 times?

NO

YES

Temperature inside the tank exceeded the high temperature cut-out setting (the elements are not fully under water while heating)

Is this a new installation?

YES

NO

Did you clean the unit (tank) and replace the maintenance kit? (Low water level sensor, Stainless steel siphon tube and silicon drain tube)

NO

YES

Turn power OFF and replace the maintenance kit before troubleshooting and press the reset red button more time only. Turn power ON for testing.

Turn power OFF. This is a serious condition and will likely require assistance from a service technician. Please call tech support at 952-854-4400

Is the alarm red light flashing 6 times again?

YES

NO

No error code. The humidifier is working properly and follows the sequence of operation (section 20 of manual)